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AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A support apparatus comprising:

a first member in a first orientation having a first portion and a second portion;

a second member, separate from the first member, in a second orientation inverted from the first orientation, the second member being identical to the first member, and having a first portion and a second portion;

the first portions of the first and second members being spaced apart; and

the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.

- (Original) The support apparatus as defined in claim 1 wherein some of the second portions of the first member overlap some of the second portions of the second member.
- (Original) The support apparatus as defined in claim 1 wherein the first portions of each member include a span and the second portions of each member include a rib.
- (Previously Presented) The support apparatus as defined in claim 1 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
- 5. (Currently Amended) A support apparatus comprising:
 - a first ribbed member in a first orientation; and
 - a second ribbed member, identical to, and separate from, the first ribbed member and attached to the first ribbed member in a second orientation inverted from the first orientation, the first and second members each including a span and overlapping interlocking sections whereby the first and second members are joined to form a continuous double-walled reinforcing member.

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(Original) The support apparatus as defined in claim 5 wherein portions of the first ribbed member overlap portions of the second ribbed member.

- (Original) The support apparatus as defined in claim 6 wherein the first and second ribbed members are attached at a position wherein the overlap occurs.
- 8. (Currently Amended) A computer comprising:
 - a chassis: and
 - a support member mounted in the chassis, the support member including:
 - a first member in a first orientation having a first portion and a second portion;
 - a second member, <u>separate from the first member</u>, in a second orientation inverted from the first orientation, the second member being identical to the first member, and having a first portion and a second portion;

the first portions of the first and second members being spaced apart; and the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.

- (Original) The computer as defined in claim 8 wherein some of the second portions of the first member overlap some of the second portions of the second member.
- (Original) The computer as defined in claim 8 wherein the first portions of each member include a span and the second portions of each member include a rib.
- (Previously Presented) The computer as defined in claim 8 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
- 12. (Currently Amended) An information handling system comprising:
 - a chassis;
 - a microprocessor mounted in the chassis;

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a storage coupled to the microprocessor; and
a support member mounted in the chassis, the support member including:

- a first member in a first orientation having a first portion and a second portion:
- a second member, separate from the first member, having a first portion and a second portion, the second member being identical to the first member and being in a second orientation inverted from the first orientation;
- the first portions of the first and second members being spaced apart; and the second portions of the first and second members including overlapping interlocking sections such that the first and second members are interconnected and form an interlocking continuous double-walled reinforcing member.
- (Original) The system as defined in claim 12 wherein some of the second portions of the first member overlap some of the second portions of the second member.
- 14. (Original) The system as defined in claim 12 wherein the first portions of each member include a span and the second portions of each member include a rib.
- (Previously Presented) The system as defined in claim 12 wherein the first member is a ribbed member and the second member is a ribbed member, identical to the first ribbed member.
- (Original) The system as defined in claim 13 wherein the first and second members are attached at a position wherein the overlap occurs.
- (Original) The system as defined in claim 12 wherein the support member is secured between a pair of opposed surfaces in the chassis.
- (Original) The system as defined in claim 12 wherein the first and second members each include a flance.

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 (Original) The system as defined in claim 18 wherein each flange is attached to the chassis.

 (Currently Amended) A method of reinforcing a computer chassis comprising: providing a first ribbed member in a first orientation;

providing a second ribbed member, identical to, <u>and separate from</u>, the first ribbed member, in a second orientation inverted from the first orientation;

attaching the first ribbed member to the second ribbed member, each member including a span and overlapping interlocking sections whereby the first and second members are joined to form a continuous double-walled reinforcing member; and securing the attached ribbed members in the computer chassis.

 (Original) The method as defined in claim 20 wherein the attached ribbed members are secured between a pair of opposed surfaces in the computer chassis.